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**(54) Title: FORMULATION**

**W (57) Abstract:** There is described a skin care product comprising at least one plant extract characterised in that said plant extract is present at less than homeopathic levels.

## Formulation

This invention relates to novel skin care product formulations for topical application containing homeopathic quantities of plant extracts that enhance the skins natural repair processes.

The inevitable ageing process of the skin, normally initiated around the age of 30, is characterised by the thinning and wrinkling of the epidermis, combined with the appearance of lines, creases, furrows and age spots. The process is associated with a reduction in the skins' ability to repair and regenerate itself, the gradual breakdown of collagen and elastin in the dermal layer, fat loss and the malfunctioning of melanocytes. A number of intrinsic and extrinsic factors contribute to this ageing process. Intrinsic factors include alterations in the body's hormonal balance, whilst the extrinsic factors include the long-term exposure to ultraviolet light and the accumulation of free radicals within the skin.

A plethora of skin care products are known in the art which claim to be able to repair, renew and revitalise ageing skin. Many of these products contain antioxidants, such as vitamins A, C and E, which neutralise the effects of free radicals. A number of these skin care products also comprise plant extracts, however the levels of the active components are considered herbal rather than homeopathic. For example, a skin cream composition manufactured by Chanel Inc. (US patent No. 5922331) contains both calendula and aloe vera at a herbal level of 0.2% w/w of the composition, whilst homeopathic levels are considered to be at least 10-fold less. Whereas a homeopathic composition can be defined as containing minute doses of active natural drugs/substances, a herbal composition can be defined as consisting of, or made with aromatic herbs.

Likewise, a cosmetic and dermatological composition for psoriatic skin, scalp treatment and care, described in WO0166079, contains herbal rather than homeopathic levels of plant extracts, ranging from about 0.1 to about 10 % by weight

of aqueous-alcoholicglyceric extract of the mixture comprising nettle, chelidonia, oak bark, willow bark, calendula, dandelion root, camomile, achillea, dill and parsley.

- A further patent, US5723138, provides an adhesive type cosmetic product for  
5 removing wrinkles prepared by coating 5-50 parts by weight of the composition comprising 5-40% by weight of vitamin E, 5-50% by weight of vitamin A and 15-60% by weight of concentrated natural aloe extract, and 50-95 parts by weight of an adhesive in a mixture or in a laminate structure on a carrier film
- 10 Homeopathic dilutions are often so extreme that they are dismissed by critics as being only a placebo effect. The "doses minima" or indeed the 'law of infinitesimality', describes the fact that the remedy is given in infinitesimal doses, thereby reducing the remedy's toxicity whilst causing it to act in reverse. The principle of preparation of infinitesimal dilutions was described in Organon, and has  
15 changed little, even though it is applied industrially today. Each dilution is a hundredth of the previous one, and is called the first, fourth, thirtieth, or hundredth dilution, depending on the serial order. It is from this process that the name "Hahnemann's centesimal" originates.
- 20 According to a first aspect of the invention, we provide a skin care product for topical application comprising at least one plant extract present at homeopathic levels.
- Preferably, the plant extract is a component of a homeopathic mix, wherein said homeopathic mix constitutes less than 1% w/w of the total composition.  
25 More preferably, said homeopathic mix constitutes between 0.25% and 0.5% w/w of the total composition.
- More preferably still, said homeopathic mix constitutes 0.38% w/w of the total  
30 composition.

Preferably the level of the plant extract is in the range from 0.0001% - 0.1% w/w of said homeopathic mix.

Any conventionally known plant extracts may be used, for example, any  
5 homeopathic plant extracts.

In a preferred embodiment of this invention, the plant extracts are selected from the group consisting of; calendula spp, aloe spp, thuya spp, articum spp, viola spp, hamamelis spp, vinca spp, articum spp, camphor spp and nerium spp.

10 More preferably still, the plant extracts are selected from the group consisting of; calendula officianalis, aloe barbadensis, thuya occidentalis, viola tricolor, camphor, hamamelis virginia, vinca minor, articum lappa and nerium oleander.

15 The plant extracts have been derived from a number of sources that have already proven and defined homeopathic properties.

Calendula (*calendula officianalis*) with the common name of Marigold is a herbaceous annual with yellow petals. It is a member of the Compositae family and is  
20 native to Europe and naturalized in the United States. The Calendula plant contains essential oils, carotenoids, calenduline, lycopene, saponins, and resins. Calendula's usage is mostly topical in ointments or cremes for skin rashes, abrasions, minor burns, and eczemic conditions.

25 There are over 200 different species of Aloe, but of these only four are recognized as being of nutritional value to humans and animals. *Aloe barbadensis*, with the common names of Aloe Vera or Burn plant Aloe is a stemless, stoloniferous, clump-forming plant the medicinal properties of which have been known for some 3500 years ago. The plant was widely used by the Chinese, Egyptians, Greeks and Romans  
30 for healing skin-associated problems such as wounds, rashes, skin irritations, sunburns but also for headaches and stomach complaints. The medicinal properties

are found in the resinous sap or yellow juice of the leaves, which contains a mixture of phenolic compounds and polysaccharides, considered to have a soothing and anti-inflammatory effect, which has led them to be used in different cosmetic creams and moisturizers as well as shampoos.

5

10 *Thuya Occidentalis* with the common name of Cedar Leaf is characterised by its medicinal properties of being an antiseptic, astringent, emollient, expectorant, fungicide, insecticide, sedative, and tonic. It has been shown that chronic conditions such as dermatitis or psoriasis can be diminished, as well as seborrhea of the scalp, dandruff and alopecia.

15 *Arctium lappa* having the common name of Burdock is considered as a remedy for eczema, psoriasis, dandruff, rheumatic complaints and cystitis.

20 *Viola tricolor* having the common name of violet contains; saponins, salicylates, alkaloids, flavonoids, tannins and mucilage (a plant exude containing protein and carbohydrates), and has been widely used for the treatment of eczema, rashes, psoriasis, acne, skin irritations and itching.

25 Camphor is a white crystalline substance obtained from the evergreen tree *Cinnamomum camphora*. Camphor has a strong, penetrating, fragrant odour, a bitter pungent taste and is slightly cold to the touch like menthol leaves. Camphor is often used internally for its calming influence in hysteria, nervousness, neuralgia and diarrhoea and externally as a counter-irritant in rheumatisms, sprains, bronchitis, and inflammatory conditions.

30 *Vinca minor* is commonly referred to as the lesser or dwarf periwinkle, its actions relating to the skin include being analgesic, anti-bacterial, anti-microbial, anti-inflammatory, and an astringent.

*Hamamelis virginiana* is commonly referred to as witch hazel and it contains varying amounts of active compounds such as flavonoids, tannins (hamamelitannin and proanthocyanidins), small amounts of volatile oil, and other components, which may be responsible for its astringent action.

5

The evergreen shrub *Nerium Oleander* or commonly called Rose Laurel or Oleander contains the ingredients oleandrin and nerioside. These ingredients are highly toxic at herbal levels but homeopathically are used to treat itching, bleeding and/or chapped skin.

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In a preferred embodiment of the invention, a skin product is provided, wherein said skin product is a cleansing balm, and said cleansing balm contains *calendula officinalis* and at least one other plant extract selected from the group consisting of; *aloe spp*, *thuya spp*, *articum spp*, *viola spp*, *hamamelis spp*, *vinca spp*, *articum spp*, *camphor spp* and *nerium spp*, wherein said plant extracts are present at 0.001-0.1% w/w of said homeopathic mix.

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More preferably, the cleansing balm contains *calendula officinalis* and at least one other plant extract from the group consisting of; *aloe barbadensis*, *thuya occidentalis*, *articum lappa*, *viola tricolor*, *hamamelis virginiana*, *vinca minor*, *camphor* and *nerium oleander*, wherein said plant extracts are present at 0.001-0.1% w/w of said homeopathic mix.

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More preferably still, the cleansing balm contains *calendula officinalis* and *thuya occidentalis* at 0.01% and 0.0001% w/w respectively of said homeopathic mix.

25

In a second preferred embodiment of the invention, a skin product is provided, wherein said skin product is a face mask, and said face mask contains *thuya occidentalis* and at least one other plant extract selected from the group consisting of; *aloe spp*, *calendula spp*, *articum spp*, *viola spp*, *hamamelis spp*, *vinca spp*, *articum spp*, *camphor spp* and *nerium spp*, wherein said plant extracts are present at 0.001-0.1% w/w of said homeopathic mix.

More preferably, the face mask contains thuya occidentalis and at least one other plant extract from the group consisting of; aloe barbadensis, calendula officinalis, articum lappa, viola tricolor, hamamelis virginiana, vinca minor, camphor and 5 nerium oleander, wherein said plant extracts are present at 0.001-0.1% w/w of said homeopathic mix.

More preferably still, the face mask contains thuya occidentalis and camphor at 0.0001% and 0.01% w/w respectively of said homeopathic mix.

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In a third preferred embodiment of the invention, a skin product is provided, wherein the skin product is a purifying wipe, and said purifying wipe is a tissue impregnated with extracts of calendula officinalis and at least one other plant extract selected from the group consisting of; aloe spp, thuya spp, articum spp, viola spp, hamamelis spp, 15 vinca spp, articum spp, camphor spp and nerium spp, wherein said plant extracts are present at 0.001-0.1% w/w of said homeopathic mix.

More preferably, the purifying wipe is a tissue impregnated with calendula officinalis and at least one other plant extract from the group consisting of; aloe barbadensis, 20 thuya occidentalis, articum lappa, viola tricolor, hamamelis virginiana, vinca minor, camphor and nerium oleander, wherein said plant extracts are present at 0.001-0.1% w/w of said homeopathic mix.

More preferably still, the purifying wipe is a tissue impregnated with calendula officinalis and aloe barbadensis both at 0.01% w/w of said homeopathic mix.

In a fourth preferred embodiment of the invention, a skin product is provided, wherein said skin product is a moisturiser for oily skin for use in the mornings, and said moisturiser contains extracts of calendula officinalis and at least one other plant extract selected from the group consisting of; aloe spp, thuya spp, articum spp, viola 30

spp, hamamelis spp, vinca spp, articum spp, camphor spp and nerium spp, wherein said plant extracts are present at 0.001-0.1% w/w of said homeopathic mix.

More preferably, the moisturiser contains calendula officinalis and at least one other plant extract from the group consisting of; aloe barbadensis, thuya occidentalis, articum lappa, viola tricolor, hamamelis virginiana, vinca minor, camphor and nerium oleander, wherein said plant extracts are present at 0.001-0.1% w/w of said homeopathic mix.

10 More preferably still, the moisturiser contains calendula officinalis and articum lappa both at 0.01% w/w of said homeopathic mix.

In a fifth preferred embodiment of the invention, a skin product is provided, wherein said skin product is a moisturiser for oily skin for use in the evenings, and said 15 moisturiser contains extracts of calendula officinalis and at least one other plant extract selected from the group consisting of; aloe spp, thuya spp, articum spp, viola spp, hamamelis spp, vinca spp, articum spp, camphor spp and nerium spp, wherein said plant extracts are present at 0.001-0.1% w/w of said homeopathic mix.

20 More preferably, the moisturiser contains calendula officinalis and at least one other plant extract from the group consisting of; aloe barbadensis, thuya occidentalis, articum lappa, viola tricolor, hamamelis virginiana, vinca minor, camphor and nerium oleander, wherein said plant extracts are present at 0.001-0.1% w/w of said homeopathic mix.

25 More preferably still, the moisturiser contains calendula officinalis and articum lappa both at 0.01% w/w of said homeopathic mix.

In a sixth preferred embodiment of the invention, a skin product is provided, wherein 30 said skin product is a moisturiser for dry skin for use in the mornings, wherein said moisturiser contains extracts of at least one plant extract selected from the group

consisting of; calendula spp, aloe spp, thuya spp, articum spp, viola spp, hamamelis spp, vinca spp, articum spp, camphor spp and nerium spp, wherein said plant extracts are present at 0.001-0.1% w/w of said homeopathic mix.

- 5 More preferably, the moisturiser contains at least one other plant extract from the group consisting of; calendula officinalis, aloe barbadensis, thuya occidentalis, articum lappa, viola tricolor, hamamelis virginiana, vinca minor, camphor and nerium oleander, wherein said plant extracts are present at 0.001-0.1% w/w of said homeopathic mix.

10

More preferably still, the moisturiser contains viola tricolor 0.001% w/w of said homeopathic mix.

In a seventh preferred embodiment of the invention, a skin product is provided, 15 wherein said skin product is a moisturiser for dry skin for use in the evenings, wherein said moisturiser contains extracts of at least one plant extract selected from the group consisting of; calendula spp, aloe spp, thuya spp, articum spp, viola spp, hamamelis spp, vinca spp, articum spp, camphor spp and nerium spp, wherein said plant extracts are present at 0.001-0.1% w/w of said homeopathic mix.

20

More preferably, said moisturiser contains at least one plant extract from the group consisting of; calendula officinalis, aloe barbadensis, thuya occidentalis, articum lappa, viola tricolor, hamamelis virginiana, vinca minor, camphor and nerium oleander, wherein said plant extracts are present at 0.001-0.1% w/w of said 25 homeopathic mix.

More preferably still, the moisturiser contains calendula officinalis at 0.01% w/w of said homeopathic mix.

30 In an eighth preferred embodiment of the invention, a skin product is provided, wherein said skin product is an intensive therapy serum, wherein said serum contains

at least one plant extract selected from the group consisting of; calendula spp, aloe spp, thuya spp, articum spp, viola spp, hamamelis spp, vinca spp, articum spp, camphor spp and nerium spp, wherein said plant extracts are present at 0.001-0.1% w/w of said homeopathic mix.

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More preferably, said serum contains at least one plant extract from the group consisting of; calendula officinalis, aloe barbadensis, thuya occidentalis, articum lappa, viola tricolor, hamamelis virginiana, vinca minor, camphor and nerium oleander, wherein said plant extracts are present at 0.001-0.1% w/w of said homeopathic mix.

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More preferably still, the serum contains articum lappa, hamamelis virginiana, vinca minor and nerium oleander at 0.01%, 0.01, 0.01 and 0.001% w/w respectively, of said homeopathic mix.

15

According to a second aspect of the invention, we provide the use of a homeopathic level of a plant extract in a skin care product for topical application comprising at least one plant extract present at homeopathic levels.

20

According to a third aspect of the invention, we provide a method of manufacture of a skin care product for topical application, wherein said skin care product comprises at least one plant extract present at homeopathic levels.

25

According to a fourth aspect of the invention, we provide a method of treatment, wherein skin care product comprising at least one plant extract at homeopathic levels is topically applied to the skin to treat the ageing process.

According to a fifth aspect of the invention, we provide a delivery device for the topical delivery of said skin care product to the skin.

30

Preferably this delivery device is a tissue impregnated with calendula spp and aloe spp at levels less than 0.1%w/w of the total homeopathic mix.

More preferably this delivery device is a tissue impregnated with calendula officinalis and aloe barbadensis at levels less than 0.01%w/w of the total homeopathic mix.

The invention will now be illustrated by way of example only.

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EXAMPLE 1: SIMPLE EQUILIBRIUM PURIFYING WIPES

<u>RAW MATERIAL CODE:</u>	<u>INCIADOPTED NAME:</u>	<u>RAW MATERIAL TRADE NAME:</u>	<u>PERCENT:</u>
	Aqua (100%)	PURIFIED WATER	81.79000
5 ATO147	Butylene Glycol (100%)	BUTANE-1,3-DIOL	3.00000
ATO627	Phenoxyethanol (62.5%), Methylparaben (20%), Butylparaben (5%), Ethylparaben (5%), Propylparaben (5%), Isobutylparaben (2.5%)	PHENONIP	0.60000
10			
11 ATO513	Sodium Methylparaben (100%)	NIPAGIN M SODIUM	0.20000
ATO294	Aqua (62.8%), Cetearyl Isononanoate (15%), Ceteareth-20 (8%), Cetearyl Alcohol (7%), Glyceryl Stearate (3%), Glycerin (3%), Cetyl Palmitate (0.5%), Ceteareth-12 (0.5%), Benzoinic Acid (0.2%)	EMULGADE CM	10.00000
15			
ATO844	Aqua (94.89%), Hamamelis Virginiana (5%), Methylparaben (0.11%)	NON-ALCOHOLIC WITCH HAZEL	3.00000
25 ATO761	Sodium Citrate (100%)	TRISODIUM CITRATE	0.45000
ATO185	Citric Acid (100%)	CITRIC ACID	0.05000
ATO553	Citrus Dulcis (46.9%) Lavandula Hybrida (10%) Citrus Limonum (15%)	NATURAL CALM 149173	0.05000

EXAMPLE 1 CONTINUED...

<u>RAW MATERIAL CODE:</u>	<u>INCI ADOPTED NAME:</u>	<u>RAW MATERIAL TRADE NAME:</u>	<u>PERCENT:</u>
5	Citrus Aurantium Amara (3%) Pogostemon Cablin (3%) Litsea Cubeba (3%) Citrus Aurantiifolia (3%) Lavandula Angustifolia (1%) Pelargonium Graveolens (3%) Cinnamomum Sativum (3%) Salvia Sclarea (3%) Juniperus 'Virginia' (3%) Myristica Fragans (0.5%) Citrus Nobilis (0.5%) Jasminum Grandiflorum (0.5%)	EUMULGIN SML20 / CRUELLET I SUPER HOMOEOPATHIC MIX 3	0.50000
10	Zingiber Officinalis (0.1%) Cupressus Sempervirens (0.5%) Ocimum Basilicum (0.5%) Artemisia Vulgaris (0.5%)	HOMOEOPATHIC MIX 3	0.36000
12	Polysorbate 20 (100%) Aqua (71.1798%), Alcohol (28.8%), Calendula Officinalis (0.01%), Aloe Barbadensis (0.01%), Calcium Sulfate (0.0001%), CI 77268:1 (0.0001%)		0.36000
20	ATO196 ATO373		TOTAL 100.0000
25	ATO373		

EXAMPLE 2: SIMPLE EQUILIBRIUM WARMING FACE MASK

<u>RAW MATERIAL CODE:</u>	<u>INCI ADOPTED NAME:</u>	<u>RAW MATERIAL TRADE NAME:</u>	<u>PERCENT:</u>
		BUTANE-1,3-DIOL	24.39000
5	ATO133	ACTIPHYTE OF FENNEL GL 100P	2.00000
		Foeniculum Vulgare (2%), Phenoxyethanol (1%)	
		Glycerin (100%)	
		PRICERINE 9091 / GLYCERIN BP/USP / GLYCERIN (VEG)	23.00000
10	ATO129	Bis-PEG/PPG-20/20 Dimethicone (100%)	1.00000
13	ATO553	ABIL B8832	0.05000
		NATURAL CALM 149173	
15		Citrus Dulcis (46.3%)	
		Lavandula Hybrida (10%)	
		Citrus Limonum (15%)	
		Citrus Aurantium Amara (1%)	
		Pogostemon Cablin (3%)	
		Lilsea Cubeba (3%)	
		Citrus Aurantiifolia (3%)	
		Lavandula Angustifolia (1%)	
		Pelargonium Graveolens (3%)	
		Coriandrum Sativum (3%)	
		Salvia Sclarea (3%)	
		Juniperus Virginia (3%)	
		Myristica Fragrans (0.5%)	
		Citrus Nobilis (0.5%)	
		Jasminium Grandiflorum (0.5%)	
		Zingiber Officinalis (0.1%)	
		Cupressus Sempervirens (0.5%)	
		Ocimum Basilicum (0.5%)	
		Artemisia Vulgaris (0.5%)	

<u>EXAMPLE 3: SIMPLE EQUILIBRIUM AM MOISTURISER FOR DRY SKIN</u>		<u>RAW MATERIAL CODE:</u>	<u>INCI ADOPTED NAME:</u>	<u>RAW MATERIAL TRADE NAME:</u>	<u>PERCENT:</u>
ATO372	Alcohol (99.9897%), Camphor (0.01%), CI 77268:1 (0.0001%), Calcium Sulfate (0.0001%), Thuya Occidentalis (0.0001%),				0.36000
ATO576	Kaolin (100%)		OCHRE RED CLAY		0.20000
ATO522	Sodium Silicocituminate (100%)		MOLECULAR SIEVE 3A POWDER		18.00000
ATO213	Com Starch Modified (100%)		DRY-FLO AF PURE		6.00000
ATO421	Kaolin (100%)		KAOLIN 2747 USP		20.00000
ATO809	Paraffinum Liquidum (89.9%), Hydrogenated Butylene/Ethylene/Styrene Copolymer (5%), Hydrogenated Ethylene/Propylene/Styrene Copolymer (5%), BHT (0.1%)		VERSAGEL M-1600		5.00000
		TOTAL		100.00000	

### EXAMPLE 3: SIMPLE EQUILIBRIUM AM MOISTURISER FOR DRY SKIN

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		Sodium Chloride (100%)	0.50000
	ATO702	Cetyl PEG/PPG-10/1 Dimethicone (100%)	SALT PDV
1	ATO117	Hydrogenated Castor Oil (100%)	ABIL EM90
	ATO459	Cera Alba (100%)	LIOVAC 1110
	ATO172	Dicaprylyl Carbonate (100%)	CERABEIL BLANCHIE No. 1
5	ATO171	Propylparaben (100%)	CETIOL CC
	ATO506	Tocopheryl Acetate (100%)	NIPASOL M / PROPYL PARABEN USP
	ATO224	Cyclomethicone (100%)	VITAMIN E ACETATE
	ATO717	Ocyl Triazone (100%)	DOW CORNING 344 FLUID
10	ATO803	Buyl Methoxydibenzoylmethane (100%)	UVINUL T-150
	ATO622	Ethyhexyl Methoxycinnamate (100%)	PARSOL 1789
	ATO648	Ethyhexyl Methoxycinnamate (100%)	PARSOL MCX / ESCALOL 557 / NEOHELIJAN TYPE AV
15	ATO275	4-Methylbenzylidene Camphor (100%)	EUSOLEX 6300 / PARSOL 5000
	ATO143	2-Bromo-2-Nitropropane-1,3-Diol (100%)	MYACIDE PHARMA BP / BRONOPOL
15	ATO321	Terminalia Catappa Leaf Extract (51%), Propylene Glycol (33%), Samphucus Nigra Flower Extract (12.8%), PVP (1%), Tannic Acid (1%), Phenoxyethanol (1.2%)	FIRMIDERM LS 9120
20	ATO137	Aqua (32.9175%), Butylene Glycol (30%), Pyrus Malus (7.5%), Prunus Persica (7.5%), Triticum Vulgare (5%), Hordeum Vulgare (5%), Panax Ginseng (10%), Phenoxyethanol (0.4%), Methylparaben (0.4%), Butylparaben (0.4%), Ethylparaben (0.4%),	BIO-PROTECT
25			1.00000
30			

Propylparaben (0.4%),  
Potassium Sorbate (0.08%),  
Sodium Bisulfite (0.0025%)

**PRODUCT INFORMATION PACK****EXAMPLE 3 CONTINUED:**

	<u>RAW MATERIAL CODE:</u>	<u>INCIAOPTED NAME:</u>	<u>RAW MATERIAL TRADE NAME:</u>	<u>PERCENT:</u>
5	ATO553	Citrus Dulcis (46.9%) Lavandula Hybrida (10%) Citrus Limonum (1.5%) Citrus Aurantium Amara (3%) Pogostemon Cablin (3%) Litsea Cubeba (3%) Citrus Aurantifolia (3%) Lavandula Angustifolia (1%) Pelargonium Graveolens (3%) Coriandrum Sativum (3%) Salvia Sclarea (3%) Juniperus Virginia (3%) Myristica Fragans (0.5%) Citrus Nobilis (0.5%)	NATURAL CALM 149173	0.03750
10		Zingiber Officinalis (0.1%) Cupressus Semperfivrens (0.5%) Ocimum Basilicum (0.5%) Artemisia Vulgaris (0.5%)		
15		Aqua (71.1916%) Alcohol (28.8%), Potassium Sulfate (0.001%), Sodium Chloride (0.0001%), Silica (0.0001%), CI 77268:1 (0.0001%),	HOMOEOPATHIC MIX 6	0.36000
20	ATO376			
25				
30				

Vitale Tricolor (0.001%),  
Petrolatum (0.0001%)

TOTAL 100.0000

### 5 EXAMPLE 4: SIMPLE EQUILIBRIUM PM MOISTURISER FOR DRY SKIN

	<u>RAW MATERIAL</u>	<u>INCI ADOPTED NAME:</u>	<u>RAW MATERIAL TRADE NAME:</u>	<u>PERCENT:</u>
	<u>CODE:</u>			
		Aqua (100%)	PURIFIED WATER	62.50250
	ATO000	Methylparaben (100%)	NIPAGIN M / METHYL PARABEN USP	0.20000
	ATO305	Glycerin (100%)	PRICERINE 9091 / GLYCERIN BP/USP / GLYCERIN (VEG)	3.00000
18	ATO342		D-PANTHENOL 75W	1.35000
	ATO640	Panthenol (75%), Aqua (25%)	SODIUM HYALURONATE	0.02000
	ATO711	Sodium Hyaluronate (100%)	ALLANTOIN BPC1934 / ALLANTOIN BP	0.20000
15	ATO100	Allantoin (100%)	MAGNESIUM SULFATE HEPTAHYDRATE	0.70000
	ATO499	Magnesium Sulfate (50%), Aqua (50%)	PERMETHYL 101A	5.00000
	ATO685	Isotridecane (100%)	EUTANOL G / ISOFOL 20	5.00000
	ATO264	Octyldecanoil (100%)	TEGOSOFT CL	5.00000
20	ATO748	Cetearyl Isononanoate (100%)	2015085 DRAGOSAN W/O/P	5.00000
	ATO223	Sorbitan Isostearate (60%), Hydrogenated Castor Oil (15%), Cera Alba (15%), Polyglyceryl-3 Ricinoleate (7.5%), Caprylic/Capric Triglyceride (2.5%)		
25				

		DOW CORNING 344 FLUID	6.00000
	ATO506	NIPASOL M / PROPYL PARABEN USP	0.10000
{	ATO224	VITAMIN E ACETATE	0.50000
		MYACIDE PHARMA BP / BRONOPOL	0.03000
		FIRMIDERM LS 9120	3.00000
	ATO143	2-Bromo-2-Nitropropane-1,3-Diol (100%)	
5	ATO321	Terninalia Catappa Leaf Extract (51%), Propylene Glycol (33%), Samhucus Nigra Flower Extract (12.8%), PVH (1%).	
		Tannic Acid (1%), Phenoxyethanol (1.2%)	
10		Aqua (38.9%), Ethoxydiglycol (2.5%), Propylene Glycol (2.5%), Butylene Glycol (2.5%), Panax Ginseng (5%), Lactic Acid (2.5%), Glucose (0.2%), Citric Acid (0.2%), Sodium Benzoate (0.5%), Potassium Sorbate (0.2%)	2/032861 EXTRAPONE GINSENG-SPECIAL 1.00000
	ATO296		
15			
19			
20	ATO287	Aqua (96.02%), Butylene Glycol (1.1%), Glycerin (1.1%), Avena Sativa (1%).	DRAGO-BETA-GLUCAN 1.00000
25	ATO287	Potassium Sorbate (0.4%), Chlorphenesin (0.19%), Methylparaben (0.19%)	DRAGO-BETA-GLUCAN 1.00000
	ATO553	Citrus Dulcis (46.9%) Lavandula Hybrida (10%) Citrus Limonum (1.5%) Citrus Aurantium Amara (3%) Pogostemon Cablin (3%) Lisea Cubeba (3%)	NATURAL CALM 149173 0.03750
30			

EXAMPLE 4 CONTINUED....

<u>RAW MATERIAL CODE:</u>	<u>INCIADOPTED NAME:</u>	<u>RAW MATERIAL TRADE NAME:</u>	<u>PERCENT:</u>
5	Citrus Aurantifolia (3%) Lavandula Augustifolia (1%) Pelargonium Graveolens (3%) Coriandrum Sativum (3%) Salvia Sclarea (3%)		
10	Juniperus Virginia (3%) Myristica Fragans (0.5%) Citrus Nobilis (0.5%) Jasminum Grandiflorum (0.5%) Zingiber Officinalis (0.1%)		
15	Cupressus Semperflorens (0.5%) Ocimum Basilicum (0.5%) Artemisia Vulgaris (0.5%)		
20	Aqua (71.1888%), Alcohol (28.8%), Calendula Officinalis (0.01%), Potassium Sulfate (0.001%), CI 77268:1 (0.0001%), Silica (0.0001%)	HOMOEOPATHIC MIX 7	0.36000
			TOTAL 100.0000

EXAMPLE 5: SIMPLE EQUILIBRIUM AM MOISTURISER FOR OILY SKIN

<u>RAW MATERIAL CODE:</u>	<u>INCIADOPTED NAME:</u>	<u>RAW MATERIAL TRADE NAME:</u>	<u>PERCENT:</u>
ATO000	Aqua (100%)	PURIFIED WATER	71.04750
ATO176	Carbomer (100%)	CARBOPOL ETD 2001	0.20000
ATO505	Methylparaben (100%)	NIPAGIN M / METHYL PARABEN USP	0.20000

EXAMPLE 5 CONTINUED....

<u>RAW MATERIAL CODE:</u>	<u>INC1 ADOPTED NAME:</u>	<u>RAW MATERIAL TRADE NAME:</u>	<u>PERCENT:</u>
5	ATO544	Dipodium EDTA (100%)	0.10000
	ATO767	Cetearyl Glucoside (100%)	1.00000
	ATO205	Coco-Caprylate/Caprate (100%)	7.00000
	ATO700	Dimethicone (100%)	1.00000
	ATO224	Toopheryl Acetate (100%)	0.25000
10	ATO680	Steric Acid (100%)	0.60000
	ATO462	Cetearyl Alcohol (100%)	0.60000
	ATO622	Butyl Methoxydibenzoylmethane (100%)	2.00000
	ATO648	Ethyhexyl Methoxycinnamate (100%)	3.00000
	ATO689	Phytosphingosine (100%)	0.02000
	ATO275	4-Methylbenzylidene Camphor (100%)	3.00000
	ATO803	Octyl Triazone (100%)	2.00000
	ATO712	Sodium Hydroxide (100%)	0.05500
	ATO631	Propylene Glycol (100%)	3.00000
21	ATO578	Nylon-12 (100%)	1.50000
	ATO143	2-Bromo-2-Nitropropane-1,3-Diol (100%)	0.03000
	ATO321	Terminalia Catechu Leaf Extract (51%), Propylene Glycol (33%), Sambucus Nigra Flower Extract (12.8%), PVR (1%), Tannic Acid (1%),	2.00000
25			

EXAMPLE 5 CONTINUED....

<u>RAW MATERIAL CODE:</u>	<u>INCL/ADOPTED NAME:</u>	<u>RAW MATERIAL TRADE NAME:</u>	<u>PERCENT:</u>
5 ATO137	Phenoxyethanol (1.2%) Aqua (32.9175%), Butylene Glycol (30%), <i>Pyrus Malus</i> (7.5%), <i>Prunus Persica</i> (7.5%), <i>Triticum Vulgare</i> (5%), <i>Hordeum Vulgare</i> (5%), <i>Panax Ginseng</i> (10%), Phenoxyethanol (0.4%), Methylparaben (0.4%), Butylparaben (0.4%), Ethylparaben (0.4%), Propylparaben (0.4%), Potassium Sorbate (0.08%), Sodium Bisulfite (0.0025%)	BIO-PROTECT	1.00000
10			
15			
20 ATO137	Citrus Dulcis (46.9%) Lavandula Hybrida (10%) Citrus Limonum (15%) <i>Citrus Aurantium Amara</i> (3%) Pogostemon Cablin (3%) <i>Litschi Cubeba</i> (3%) <i>Citrus Aurantiifolia</i> (3%) Lavandula Angustifolia (1%) Pelargonium Graveolens (3%) Coriandrum Sativum (3%) <i>Salvia Sclarata</i> (3%) <i>Juniperus Virginia</i> (3%) <i>Mystica Fragrans</i> (0.5%) <i>Citrus Nobilis</i> (0.5%) <i>Jasminum Grandiflorum</i> (0.5%) <i>Zingiber Officinalis</i> (0.1%) <i>Cupressus Semperfirrens</i> (0.5%)	NATURAL CALM 149173	0.03750
25			
30			
35			

EXAMPLE 5 CONTINUED....

<u>RAW MATERIAL CODE:</u>	<u>INCIA DOPTED NAME:</u>	<u>RAV MATERIAL TRADE NAME:</u>	<u>PERCENT:</u>
5 ATO375	Ocimum Basilicum (0.5%) Artemisia Vulgaris (0.5%) Aqua (71.1797%), Alcohol (28.8%), Calendula Officinalis (0.01%), Areca Lappa (0.01%), Calcium Sulfate (0.0001%), Petrolatum (0.0001%) Silica (0.0001%)	HOMOEOPATHIC MIX 5	0.36000
10			
		TOTAL	100.0000

EXAMPLE 6: SIMPLE EQUILIBRIUM PM MOISTURISER FOR OILY SKIN

<u>RAW MATERIAL CODE:</u>	<u>INCIA DOPTED NAME:</u>	<u>RAV MATERIAL TRADE NAME:</u>	<u>PERCENT:</u>
15 ATO000	Aqua (100%)	PURIFIED WATER	75.58250
ATO170	Carbomer (100%)	ULTREZ 10	0.80000
ATO640	Panthenol (75%), Aqua (25%)	D-PANTHENOL 75W	1.00000
20 ATO711	Sodium Hyaluronate (100%)	SODIUM HYALURONATE	0.02000
ATO505	Methylparaben (100%)	NIPAGIN M / METHYL PARABEN USP	0.20000
ATO100	Allantoin (100%)	ALLANTOIN BPC1934 / ALLANTOIN BP	0.20000
ATO748	Cetearyl Isononanoate (100%)	TEGOSOFT CI	3.00000
25 ATO126	Glyceryl Stearate (85%),	ARLACEL 165 VS FLAKE	2.50000

EXAMPLE 6 CONTINUED...

<u>RAW MATERIAL CODE:</u>	<u>INCIADEPTED NAME:</u>	<u>RAW MATERIAL TRADE NAME:</u>	<u>PERCENT:</u>
5 ATO462	PEG-100 Stearate (15%) Cetearyl Alcohol (100%)	LAUREX CS	1.50000
ATO689	Phytosphingosine (100%)	PHYTOSPHINGOSINE	0.02000
ATO224	Toopheryl Acetate (100%)	VITAMIN E ACETATE	0.50000
ATO551	Tetrahydroxypropyl Ethylenediamine (100%)	NEUTROL TE	2.00000
ATO147	Butylene Glycol (100%)	BUTANE-1,3-DIOL	4.00000
10 ATO578	Nylon-12 (100%)	ORGASOL 2002 D NAT EXTRA COS	2.00000
ATO143	2-Bromo-2-Nitropropan-1,3-Diol (100%)	MYACIDE PHARMA BP / BRONOPOL	0.03000
ATO321	Terminalia Catappa Leaf Extract (51%), Propylene Glycol (33%), Sambucus Nigra Flower Extract (12.8%), PVP (1%), Tannic Acid (1%), Phenoxyethanol (1.2%)	FIRMIDERM LS 9120	3.00000
24	Aqua (47.8%), Sodium Lactate (25%), Sodium PCA (25%), Sodium Benzoate (0.65%), Glycine (0.25%), Fructose (0.25%), Urea (0.25%), Niacinamide (0.25%), Inositol (0.25%), Lactic Acid (0.25%)	LACTIL	2.00000
ATO458	Propylene Glycol (50%), Aqua (37.5%), Ginkgo Biloba (10%), Lactic Acid (1.8%),	2/012851 EXTRAPONE GINKGO BILOBA	1.00000
20			
25			
ATO293			
30			

EXAMPLE 6 CONTINUED...

<u>RAW MATERIAL CODE:</u>	<u>INC/LADOPTED NAME:</u>	<u>RAW MATERIAL TRADE NAME:</u>	<u>PERCENT:</u>
5	Potassium Sorbate (0.2%), Sodium Benzoate (0.5%)	ZINCIDONE	0.25000
ATO945	Zinc PCA (100%)		
10	Aqua (71.1788%), Alcohol (28.8%), Calendula Officinalis (0.01%), Arctium Lappa (0.01%), Sodium Bicarbonate (0.001%), Calcium Sulfate (0.0001%), Silica (0.0001%)	HOMEOPATHIC MIX 4	0.36000
15	Citrus Dulcis (46.9%) Lavandula Hybrida (10%) Citrus Limonum (15%) Citrus Aurantium Amara (3%) Pogostemon Cablin (3%) Litsea Cubeba (3%) Citrus Aurantifolia (3%) Lavandula Angustifolia (1%) Pelargonium Graveolens (3%) Coriandrum Sativum (3%) Salvia Sclarea (3%) Juniperus Virginiana (3%) Myristica Fragrans (0.5%) Citrus Nobilis (0.5%)	NATURAL CALM 149173	0.03750
20	Zingiber Officinale (0.5%)		
25	Jasminum Grandiflorum (0.5%) Cupressus Semperflorens (0.5%)		
30			

Ocimum Basilicum (0.5%)  
 Attenjisia Vulgaris (0.5%)

TOTAL  
100.0000

#### EXAMPLE 7: SIMPLE EQUILIBRIUM CLEANSING BALM

<u>RAW MATERIAL CODE:</u>	<u>INCIADOPTED NAME:</u>	<u>RAW MATERIAL TRADE NAME:</u>	<u>PERCENT:</u>
10 ATO461	Paraffinum Liquidum (100%)	BLANDOL BP/USP / SIRIUS M85 WHITE / FINA VESTAN A80B	6.29000
ATO809	Paraffinum Liquidum (89.9%), Hydrogenated Butylene/Ethylene/Styrene Copolymer (5%), Hydrogenated Ethylene/Propylene/Styrene Copolymer (5%), BHT (0.1%)	VERSAGEL M-1600	25.00000
15 AT0707	Stearyl Alcohol (100%)	HYFATOL 1895 / LOROL C18/STEARYL ALCOHOL	2.00000
ATO169	Petroleum Hydrocarbon (100%)	CERAFINE 56-58	20.00000
ATO154	C12-15 Alkyl Benzoate (100%)	CRODAMOL AB / LINCOL BAS	4.00000
ATO840	Petrolatum (100%)	WHITE PETROLEUM JELLY 895 / MERKUR 584 WHITE PETROLEUM JELLY	15.00000
20 ATO524	Linnanthes Alba (100%)	MEADOWFOAM SEED OIL	1.00000
ATO748	Cetearyl Isononanoate (100%)	TEGOSOFT CI	10.00000
ATO264	Ocydodecanol (100%)	EUTANOL G / ISOFOL 20	10.00000
ATO213	Com Starch Modified (100%)	DRY-FLO AF PURE	1.00000
25 ATO627	Phenoxyethanol (62.5%), Methylparaben (20%),	PHENONIP	0.30000

EXAMPLE 7 CONTINUED....

<u>RAW MATERIAL CODE:</u>	<u>INCIA DOPTED NAME:</u>	<u>RAW MATERIAL TRADE NAME:</u>	<u>PERCENT:</u>
5	Butylparaben (5%), Ethylparaben (5%), Propylparaben (5%), Isobutylparaben (2.5%)	PEG 400-DILAURATE NATURAL CALM 149173	5.00000 0.05000
10	ATO639 ATO553	Citrus Dulcis (46.9%) Lavandula Hybrid (10%) Citrus Limonum (15%) Citrus Aurantium Amara (3%) Pogostemon Cablin (3%) Litsea Cubeba (3%) Citrus Aurantifolia (3%) Lavandula Angustifolia (1%) Pelargonium Graveolens (3%) Conandrum Salivum (3%) Salvia Sclarea (3%) Juniperus Virginia (3%) Myristica Fragrans (0.5%) Citrus Nobilis (0.5%)	PEG 400-DILAURATE NATURAL CALM 149173
15		Jasminum Grandiflorum (0.5%) Zingiber Officinalis (0.1%) Cupressus Sempervirens (0.5%) Ocimum Basilicum (0.5%) Artemisia Vulgaris (0.5%)	
20		Alcohol (99.9898%), Calendula Officinalis (0.01%),	0.36000
25		HOMOEOPATHIC MIX I	
30	ATO371		

EXAMPLE 7 CONTINUED:

<u>RAW MATERIAL</u>	<u>INCL ADOPTED NAME:</u>	<u>RAW MATERIAL TRADE NAME:</u>	<u>PERCENT:</u>
<u>CODE:</u>			
5	ATO371	Thuya Occidentalis (0.0001%), Calcium Sulfate (0.0001%)	HOMOEOPATHIC MIX 1 0.36000

EXAMPLE 8: SIMPLE EQUILIBRIUM INTENSIVE THERAPY SERUM

<u>RAW MATERIAL</u>	<u>INCL ADOPTED NAME:</u>	<u>RAW MATERIAL TRADE NAME:</u>	<u>PERCENT:</u>
<u>CODE:</u>			
10	ATO000	Aqua (100%)	PURIFIED WATER 82.45750
	ATO176	Carbomer (100%)	CARBOPOL ETD 2001 0.30000
	ATO147	Butylene Glycol (100%)	BUTANE-1,3-DIOL 3.00000
	ATO640	Panthenol (75%), Aqua (25%)	D-PANTHENOL 75W 1.30000
15	ATO711	Sodium Hyaluronate (100%)	SODIUM HYALURONATE 0.02000
	ATO505	Methylparaben (100%)	NIPAGIN M / METHYL PARABEN USP 0.10000
	ATO100	Allantoin (100%)	ALLANTOIN BPC1934 / ALLANTOIN BP 0.20000
20	ATO234	Divinylidimethicone/Dimethylcone Copolymer (61%), C12-13 Pareth-3 (1.5%), C12-13 Pareth-23 (2%),	DC HMW 2220 NON-IONIC EMULSION 5.00000

EXAMPLE 8 CONTINUED:

<u>RAW MATERIAL CODE:</u>	<u>INCIA DOPTED NAME:</u>	<u>RAW MATERIAL TRADE NAME:</u>	<u>PERCENT:</u>
5 A10551	Phenoxyethanol (1%), Isopropyl Butylcarbamate (0.008%), Aqua (34.492%)	NEUTROL TE	0.50000
ATO804	Tetrahydroxypropyl Ethylenediamine (100%)	VITAMIN A PALMITATE	0.10000
A10224	Retinyl Palmitate (100%)	VITAMIN E ACETATE	0.50000
10 ATO255	Tocopheryl Acetate (100%)	ALPHA-BISABOLOL - RAC. / DRAGOSANTOL 2012681	0.10000
A10321	Bisabolol (100%)	FIRMIDERM LS 9120	2.00000
15 ATO727	Terminalia Catappa Leaf Extract (51%), Propylene Glycol (33%), Sambucus Nigra Flower Extract (12.8%), PVP (1%), Tannic Acid (1%), Phenoxyethanol (1.2%)	SK-INFLUX	3.00000
20	Aqua (86.399%), Ceramide 3 (1%), Ceramide 6-II (0.5%), Ceramide 1 (0.001%), Phytosphingosine (0.5%), Cholesterol (0.5%), Sodium Lauroyl Lactylate (10%), Carbomer (0.3%), Xanthan Gum (0.3%), Methylparaben (0.3%), Propylparaben (0.2%)		
25 ATO287	Aqua (96.02%), Butylene Glycol (1.1%), Glycerin (1.1%), Avena Sativa (1%)	DRAGO-BETA-GLUCAN	1.00000
30			

EXAMPLE 8 CONTINUED:

<u>RAW MATERIAL</u>	<u>INCIA DOPTED NAME:</u>	<u>PERCENT:</u>	<u>RAW MATERIAL TRADE NAME:</u>
<u>CODE:</u>			
5	Potassium Sorbate (0.4%) Chlorphenesin (0.19%), Methylparaben (0.19%),		
10			
10	Citrus Dulcis (46.9%) Lavandula Hybrida (10%) Citrus Limonum (15%) Citrus Aurantium Amara (3%) Popostemon Cablin (3%) Lisca Cubeba (3%) Citrus Aurantifolia (3%) Lavandula Angustifolia (1%) Pelargonium Graveolens (3%) Coriandrum Sativum (3%) Salvia Sclarea (3%) Juniperus Virginia (3%) Myristica Fragans (0.5%) Citrus Nobilis (0.5%)	0.03750	NATURAL CALM 149173
20	Jasminum Grandiflorum (0.5%) Zingiber Officinalis (0.1%) Cupressus Semperfervens (0.5%) Ocimum Basilicum (0.5%) Artemisia Vulgaris (0.5%)		
20	2-Bromo-2-Nitropropane-1,3-Diol (100%)	0.02500	MYACIDE PHARMA BP / BRONOPOL
25	Aqua (71.1689%), Alcohol (28.8%), Hamamelis Virginiana (0.01%), Vince Minor (0.01%), Arctium Lappa (0.01%), Nerium Oleander (0.001%), Juglans Regia (0.0001%)	0.36000	HOMEOPATHIC MIX 8
30	ATO143 ATO378		

P036544WO.2

**CLAIMS**

1. A skin care product comprising at least one plant extract characterised in that said plant extract is present at less than homeopathic levels.

5

2. A skin care product according to claim 1, wherein said plant extract is a component of a homeopathic mix, wherein said homeopathic mix constitutes less than 1% w/w of said skin care product.

10

3. A skin care product according to claim 2, wherein said homeopathic mix constitutes less than 0.5% of said skin care product.

4. A skin care product according to claim 3, wherein said homeopathic mix constitutes 0.38% w/w of said skin care product.

15

5. A skin care product according to claim 1 wherein said plant extract is present at a homeopathic level of less than 0.1% w/w of said homeopathic mix.

20

6. A skin care product according to claim 5, wherein said homeopathic level is in the range of 0.0001% - 0.1% w/w of said homeopathic mix.

7. A skin care product according to claim 1, wherein said plant extracts are selected from the group comprising; calendula spp, aloe spp, thuya spp, articum spp, viola spp, hamamelis spp, vinca spp, articum spp, camphor spp and nerium spp.

25

8. A skin care product according to claim 7 wherein said calendula spp is calendula officinalis.

9. A skin care product according to claim 8, wherein calendula officinalis is present at a level of 0.0001-0.1% w/w of said homeopathic mix.

10. A skin care product according to claim 9, wherein calendula officinalis is present at a level of 0.1% w/w of said homeopathic mix.

11. A skin care product according to claim 7, wherein the aloe spp is aloe  
5 barbadensis.

12. A skin care product according to claim 11, wherein aloe barbadensis is present at a level of 0.0001-0.1% w/w of said homeopathic mix.

10 13. A skin care product according to claim 12, wherein aloe barbadensis is present at a level of 0.1% w/w of said homeopathic mix.

14. A skin care product according to claim 7, wherein the thuya spp is thuya  
occidentalis.

15 15. A skin care product according to claim 14, wherein thuya occidentalis is present at a level of 0.0001-0.1% w/w of said homeopathic mix.

16. A skin care product according to claim 15, wherein thuya occidentalis is  
20 present at a level of 0.0001% w/w of said homeopathic mix.

17. A skin care product according to claim 7, wherein the articum spp is articum  
lappa.

25 18. A skin care product according to claim 17, wherein articum lappa is present at a level of 0.0001-0.1% w/w of said homeopathic mix.

19. A skin care product according to claim 18, wherein articum lappa is present at a level of 0.1% w/w of said homeopathic mix.

30

20. A skin care product according to claim 7, wherein the viola spp is viola tricolor.
  21. A skin care product according to claim 20, wherein viola tricolor is present at 5 a level of 0.0001-0.1% w/w of said homeopathic mix.
  22. A skin care product according to claim 21, wherein viola tricolor is present at a level of 0.001% w/w of said homeopathic mix.
- 10 23. A skin care product according to claim 7, wherein camphor is present at a level of 0.0001-0.1% w/w of said homeopathic mix.
24. A skin care product according to claim 23, wherein camphor is present at a level of 0.01% w/w of said homeopathic mix.
- 15 25. A skin care product according to claim 7, wherein said plant extract is selected from hamamelis virginiana, vinca minor, articum lappa and nerium oleander.
26. A skin care product which comprises a plurality of plant extracts.
- 20 27. A skin care product according to claim 26, wherein the plant extract component comprises an extract from a calundula spp in combination with an extract selected from the group consisting aloe spp, thuya spp, articum spp, viola spp, hamamelis spp, vinca spp, articum spp, camphor spp and nerium spp, wherein individual extracts are present at less than 0.1% of said homeopathic mix.
- 25 28. A skin care product according to claim 27, wherein calendula officinalis is in combination with an extract selected from the group consisting aloe spp, thuya spp, articum spp, viola spp, hamamelis spp, vinca spp, articum spp, camphor spp and nerium spp, wherein individual extracts are present at less than 0.1% of said mix .

29. A skin care product according to claim 28, wherein said calendula officinalis is in combination with thuya occidentalis.
30. A skin care product according to claim 29, wherein said calendula officinalis and thuya occidentalis extracts are present at between 0.0001-0.1% w/w of said homeopathic mix.
31. A skin care product according to claim 30, wherein said calendula officinalis is present at 0.01% w/w and said thuya occidentalis extract is present at 0.0001% w/w of said homeopathic mix.
32. A skin care product according to claim 28, wherein calendula officinalis is in combination with aloe barbadensis.
33. A skin care product according to claim 32, wherein said calendula officinalis and said aloe barbadensis extracts are present at between 0.01%-0.1% w/w of said homeopathic mix.
34. A skin care product according to claim 33, wherein said calendula officinalis and said aloe barbadensis extracts are present at 0.01% w/w of said homeopathic mix.
35. A skin care product according to claim 28, wherein calendula officinalis is in combination with articum lappa.
36. A skin care product according to claim 35, wherein said calendula officinalis and said articum lappa extracts are present at between 0.01%-0.1% w/w of said homeopathic mix.
37. A skin care product according to claim 36, wherein said calendula officinalis and said articum lappa extracts are present at 0.01%w/w of said homeopathic mix.

38. A skin care product according to claim 26, wherein said plant extract comprises an extract from a thuya spp in combination with an extract selected from the group consisting calendula spp, aloe spp, articum spp, viola spp, hamamelis spp, 5 vinca spp, articum spp, camphor spp and nerium spp, wherein individual extracts are present at less than 0.1% w/w of said homeopathic mix.
39. A skin care product according to claim 38, wherein said thuya extract is thuya occidentalis.
- 10 40. A skin care product according to claim 39, wherein said thuya occidentalis is in combination with camphor.
- 15 41. A skin care product according to claim 40, wherein said thuya occidentalis and said camphor extracts are present at between 0.0001%-01% w/w of said homeopathic mix.
- 20 42. A skin care product according to claim 41, wherein said thuya occidentalis is present at 0.0001% w/w and said camphor extracts is present at 0.1% w/w of said homeopathic mix.
43. A skin care product according to claim 26, wherein the plant extract comprises a combination of at least 2 selected from the following group; hamamelis virginiana, vinca minor, articum lappa and nerium oleander.
- 25 44. A skin care product according to claim 43, wherein the plant extract comprises hamamelis virginiana, vinca minor, articum lappa and nerium oleander present between 0.0001-0.1% w/w of said homeopathic mix.

45. A skin care product according to claim 44, wherein the plant extract comprises hamamelis virginiana at 0.01% w/w, vinca minor at 0.01% w/w, articum lappa at 0.01% w/w and nerium oleander at 0.001% w/w of said homeopathic mix.
- 5 46. A skin care product according to claim 1, wherein said skin care product is a skin cleanser.
47. A skin care product according to claim 46, wherein said skin cleanser is a cleansing balm.
- 10 48. A skin care product according to claim 47, wherein said cleansing balm contains at least one plant extracts according to claim 26.
- 15 49. A skin care product according to claim 48, wherein said the plant extracts are calendula officinalis and thuja occidentalis according to claims 29-31.
50. A skin care product according to claim 1, wherein said skin care product is a skin moisturiser.
- 20 51. A skin care product according to claim 50, wherein said skin moisturiser is for dry skin.
52. A skin care product according to claim 50, wherein said skin moisturiser is for oily skin.
- 25 53. A skin care product according to claim 51, wherein said moisturiser for dry skin contains at least one plant extract according to claim 26.
54. A skin care product according to claim 53, wherein said plant extract is from a calendula spp according to claims 8-10.

55. A skin care product according to claim 53, wherein said plant extract is from a viola spp according to claims 20-22.

56. A skin care product according to claim 52, wherein said skin moisturiser for oily skin contains at least one plant extract according to claim 26.

57. A skin care product according to claim 56, wherein said plant extracts are calendula spp and articum spp according to claims 35-37.

10 58. A skin care product according to claim 1, wherein said skin care product is a face mask.

59. A skin care product according to claim 58, wherein said face mask contains at least one plant extract according to claim 26.

15 60. A skin care product according to claim 59, wherein said plant extracts are camphor spp and thuya spp according to claims 40-42.

20 61. A skin care product according to claim 1, wherein said skin care product is a tissue impregnated with at least one plant extract according to claim 26.

62. A skin care product according to claim 61 wherein said tissue is impregnated with calendula spp and aloe spp according to claims 32-34.

25 63. A skin care product according to claim 1, wherein said skin care product is a serum containing at least one plant extract according to claim 26.

64. A skin care product according to claim 63, wherein said serum contains hamamelis spp, vinca spp, articum spp and nerium spp according to claims 43-45.

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65. The use of homeopathic levels of plant extracts in the manufacture of skin care products for topical application according to claim 1.

66. A method of manufacture of a skin care product for topical application,  
5 wherein said skin care product comprises at least one plant extract present at homeopathic levels according to claim 1.

67. A method of treatment, wherein said skin care product according to claim 1 is topically applied to the skin to treat the ageing process.

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68. A delivery device for the topical delivery of said skin care product to the skin.

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69. A delivery device according to claim 68, wherein said delivery device is a tissue impregnated with calendula spp and aloe spp at levels less than 0.1%w/w of said homeopathic mix.

70. A delivery device according to claim 69, wherein said delivery device is a tissue impregnated with calendula officinalis and aloe barbadensis at levels less than 0.01%w/w of said homeopathic mix.

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71. A skin care product containing at least one plant extract at a homeopathic level, substantially as described with reference to the accompanying examples.

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(54) Title: FORMULATION

(57) Abstract: There is described a skin care product comprising at least one plant extract characterised in that said plant extract is present at less than homeopathic levels.

## INTERNATIONAL SEARCH REPORT

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A. CLASSIFICATION OF SUBJECT MATTER  
IPC 7 A61K7/48

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## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)  
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Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

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EPO-Internal, WPI Data, PAJ, BIOSIS, CHEM ABS Data

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## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

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